



INTERNATIONAL IBERIAN  
**NANOTECHNOLOGY**  
LABORATORY

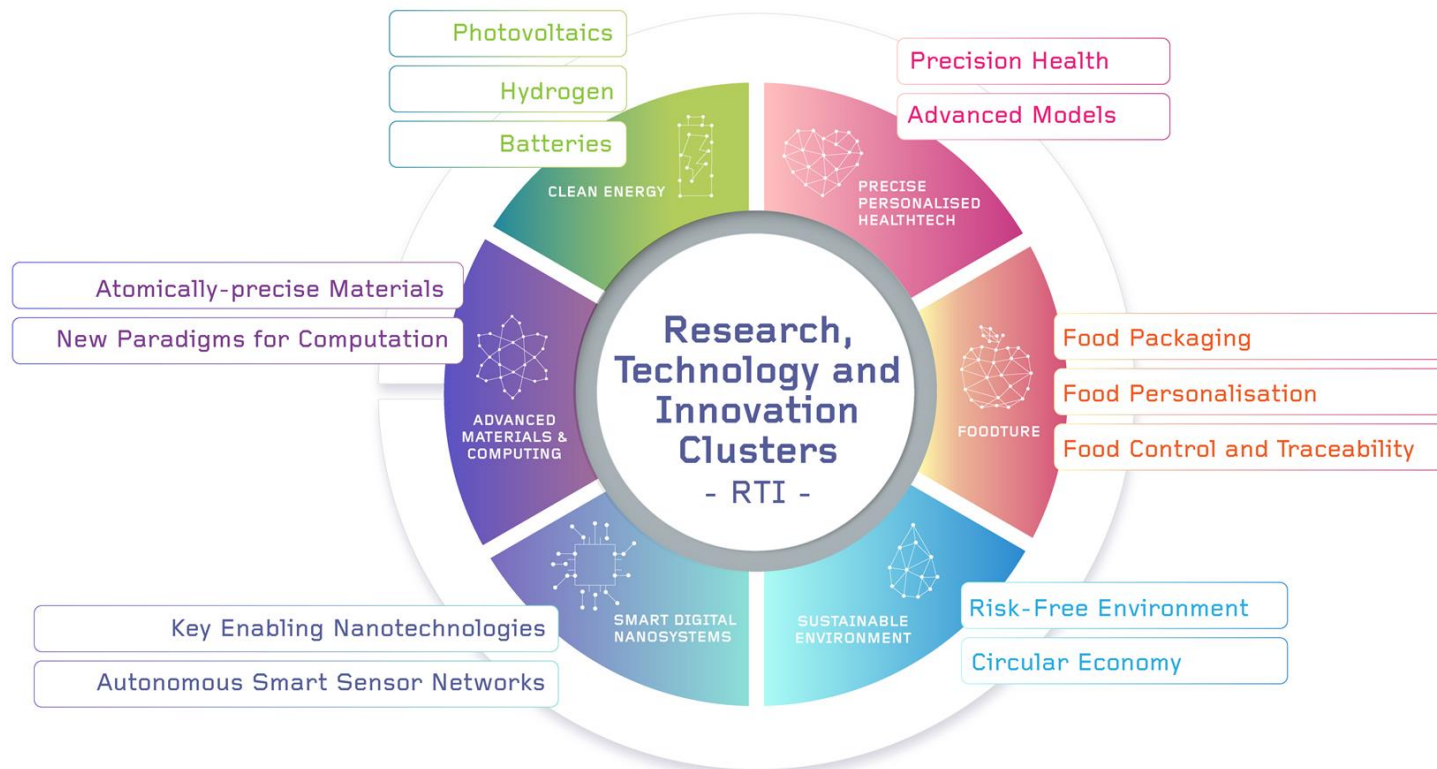
# INL in the EU Chips Act

<http://www.inl.int>

# INL Scientific Activity

## Main scientific areas of activity

INL scientific area is organized across **23 research groups**. The Research and Technology activities are focused on **6 thematic areas**: **Advanced Materials and Computing**, **Clean Energy**, **Food for the Future**, **Precise Personalised Health Tech**, **Smart Digital Nano-systems**, and **Sustainable Environment**.



Chips act is closely related with the activities in two of these areas : **Advanced Materials and Computing** and **Smart Digital NanoSystems**.

INL has a wide Spectrum of technologies being developed in-house.

This section provides details about **five core technologies that make an intensive use of micro and nanofabrication techniques** and that are well developed.

### Core Technologies

### How are they being used?

#### 2D Materials and Devices

Atomically thin layers that can be transferred to full wafers and used to make functional devices.

- State-of-the-art ultrasensitive chemical sensors
- Wireless, autonomous sensing, with radiofrequency reading
- Components for THz communication (emitters, detectors, modulators)
- On-demand single-photon emitters for quantum communications
- Graphene inks and pastes for Li-ion battery components and electromagnetic shielding

#### MEMS

Microelectromechanical systems that take advantage of scale factors to produce ultra-sensitive sensors and actuators

- Proven state-of-the-art ultrasensitive inertial MEMS accelerometers, gravitometers and inclinometers used in automotive, aerospace, infrastructure and health.
- Optical MEMS mirrors devices for 2D projection and scanning.
- MEMS membrane devices for acoustic speakers and ultrasonic imaging

#### NanoPhotonics

Photonic nanoscale integrated devices that combine onchip multifunctionalities for energy-efficient emission, transmission, detection and sensing, and processing of light signals.

- Nanophotonic devices (nanolight sources, detectors & interconnects) for bioinspired energy efficient light sensing, communications & disruptive computing solutions.
- Nanophotonic integration for biophotonics (laser sources, interferometers and resonator devices for state-of-the-art biophotonic sensing).
- Nanophotonic integration for quantum photonic sensing and computation.

#### Spintronics

Devices that explore the spin, rather than the charge of the electron as a way to collect, communicate and process information

- State-of-the art ultra-sensitive magnetic field sensors used as transducers of linear displacements, angular motion, vibration, electrical currents, magnetic fields, etc..
- Novel multifunctional devices operating in the RF frequency spectrum used for IoT communications, unconventional computation and energy harvesting.

#### NanoPhononics

Devices that explore the flow of phonons at the nanoscale.  
A new NanoPhononics group is being installed at INL during 2023.

- Meeting the challenges of heat dissipation in chipllets and thermal control in interposers.
- Si-based NEOMS: conversion from the 100s of MHz to 100s THz and back via optomechanics for filtering and communications in the METRO and satellite frequency ranges .

# From Lab to the Real World

A long way to walk

## Materials Optimization/Growth

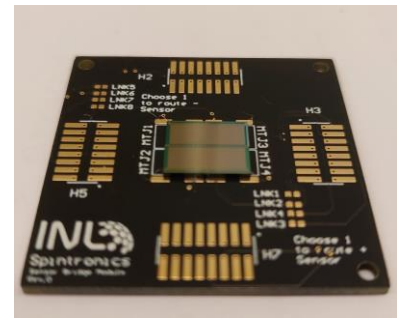
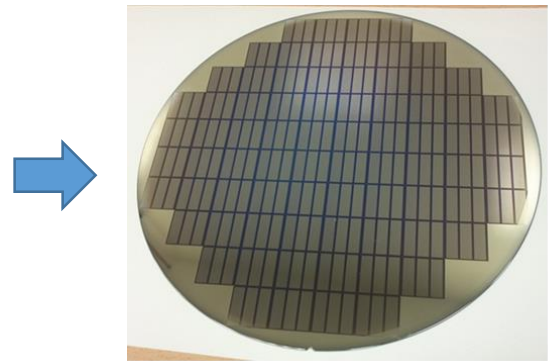
## Micro and Nanofabrication

## Packaging

## System Level Integration

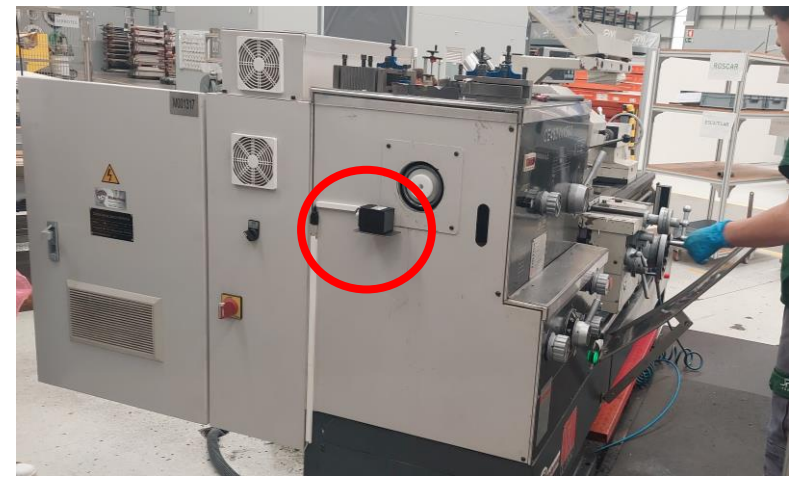
Cap	Ru	7nm
	CuN	50nm
	Ta	10nm
Free Layer	NiFe	16nm
	Ta	0.21nm
	CoFeB	2.6nm
Tunnel Barrier	MgO	~ 1nm
	CoFeB	2.6nm
	Ru	0.85nm
Reference Layer (SAF)	CoFe	2.0nm
	Ru	2.0nm
Pinning Layer	IrMn	7.5nm
	Ru	5nm
	Ta	5nm
Buffer	CuN	50nm
	Ta	5nm
	CuN	50nm
	Ta	5nm
	CuN	50nm

200 mm



## AI + Data Processing

- Data collected needs to be automatically processed to provide useful information about:
- Predictive Maintenance
  - User behavior
  - User safety
  - Production Line Monitoring
  - Quality Control
  - Monitoring of part degradation

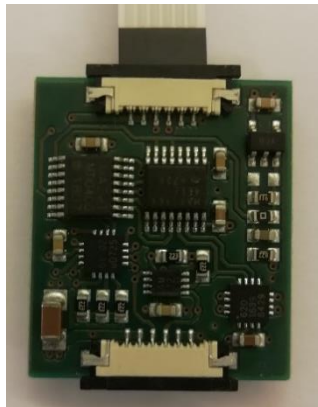




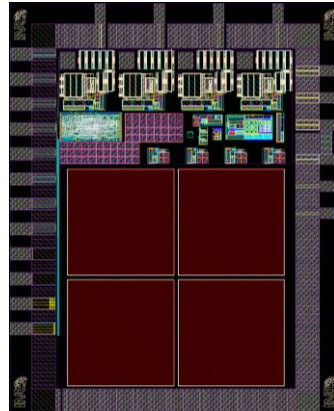
Development of a fully integrated, low-cost, stand alone optical device for monitoring grape maturation and vine water stress - ICT EU Grant No 825521

- Lorawan IoT integrated optical sensor network
- VIS/NIR diffuse reflectance (direct measurement of optical properties of the grape skin) and Back and Front of leaf for Water Status measurement
- Fluorescence (indirect measurement through the chlorophyll fluorescence)
- Data analytics and parameter prediction algorithms (Chemometrics)
- Patented - WO2018172114A1 US1083790182

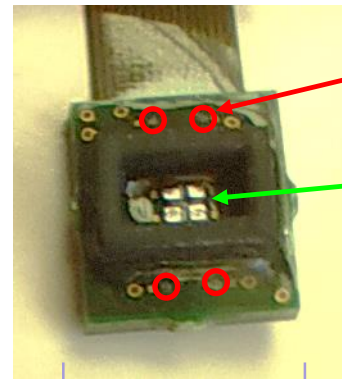
Host module



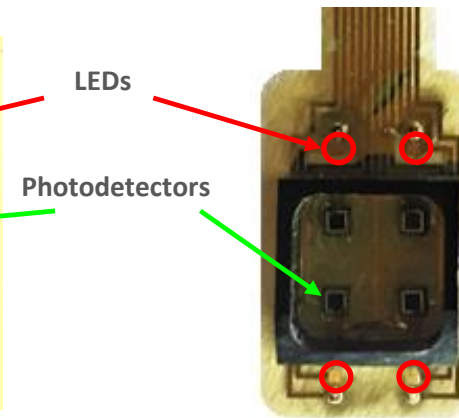
ASIC



Micro photospectrometer



12 mm  
Flex-Rigid PCB



Flex Polyimide



Titrateable Acidity (g tart. acid dm<sup>-3</sup>)



# Homogeneous integration with CMOS

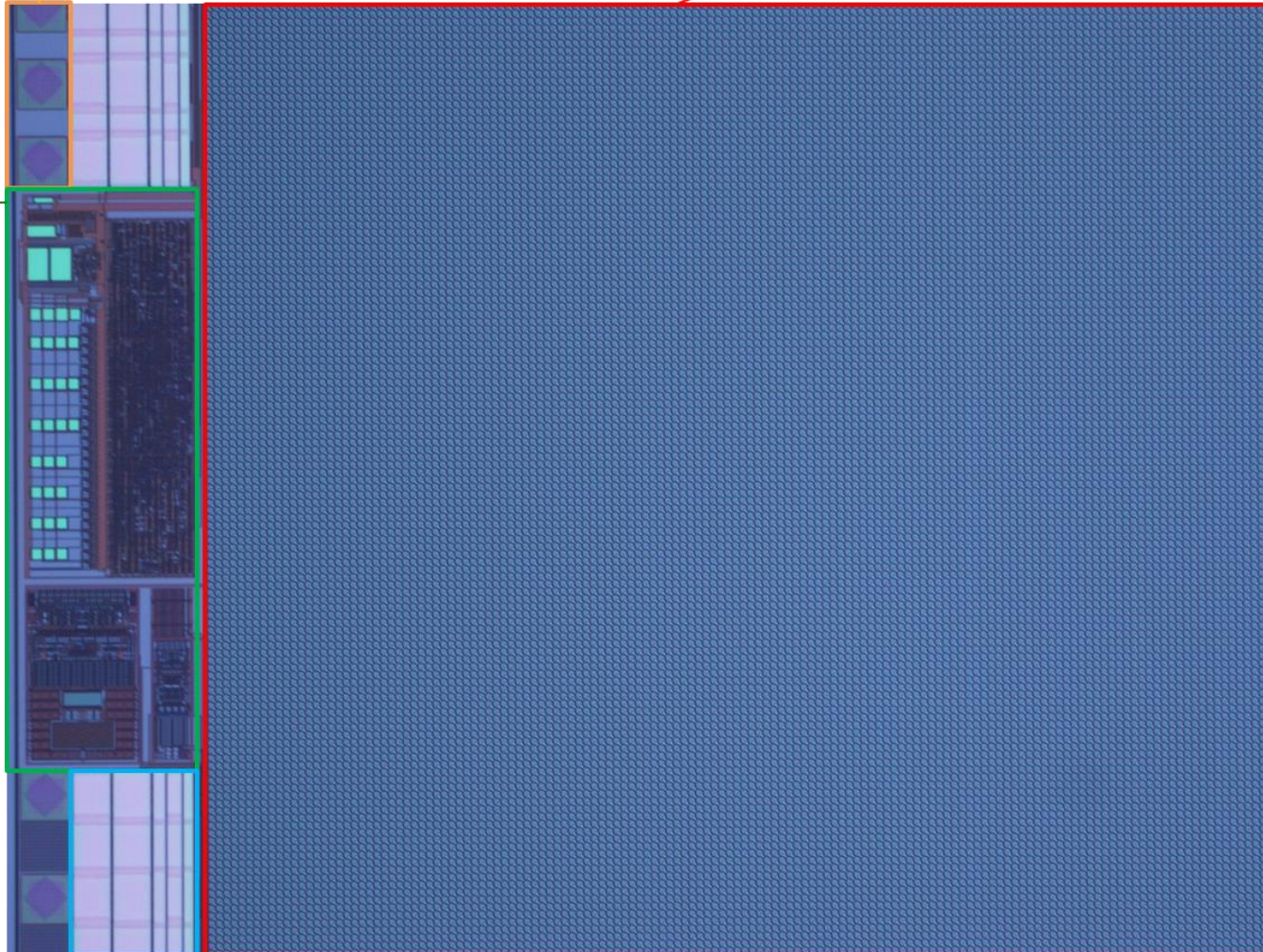
Large Area and high resolution array of devices

**65,536 devices  
integrated with  
CMOS**

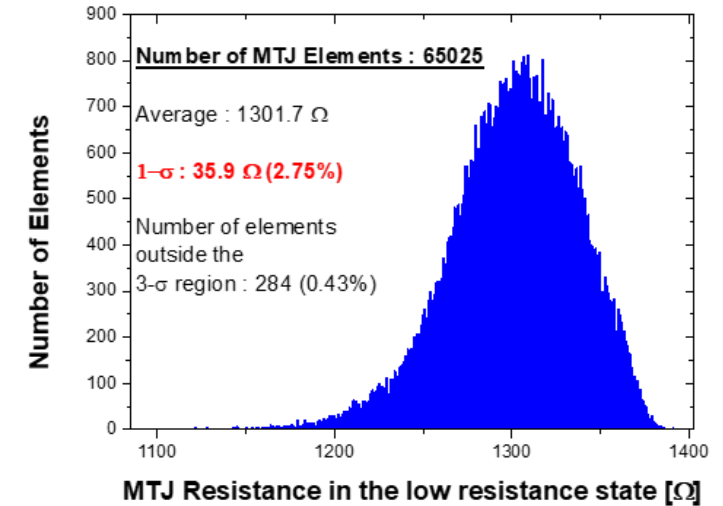
CMOS Pads, which will be used to connect the matrix to the outside world

Matrix of MTJs interconnected to CMOS

Integrated CMOS electronics (MTJ addressing, current sources, ADCs, Matrix sweeping, serial data streaming, etc...)



MTJ Resistance Distribution (Low Resistance)



# More-than-Moore and Beyond-Moore Technologies

Expanding the library of fundamental electronic components

## Conventional Electronics



Diode



Capacitor



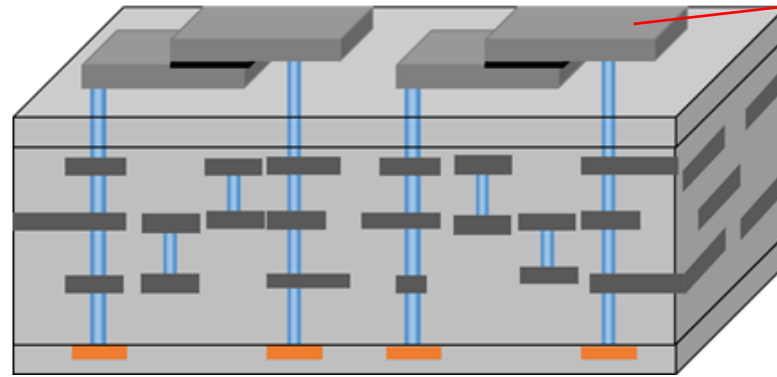
Inductor



Resistor



Transistor



## Beyond Moore and More-than-Moore Components



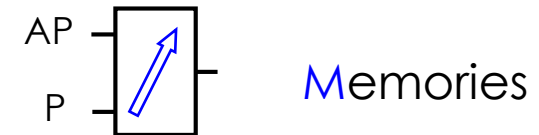
Detectors



Oscillators



Sensors



Memories



PUF security components



Artificial Neural Networks



INTERNATIONAL ROADMAP FOR DEVICES AND SYSTEMS™

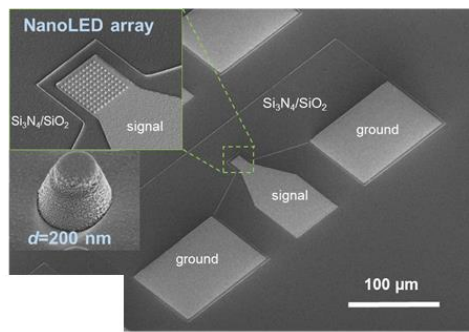
INTERNATIONAL  
ROADMAP  
FOR  
DEVICES AND SYSTEMS™

2022 EDITION

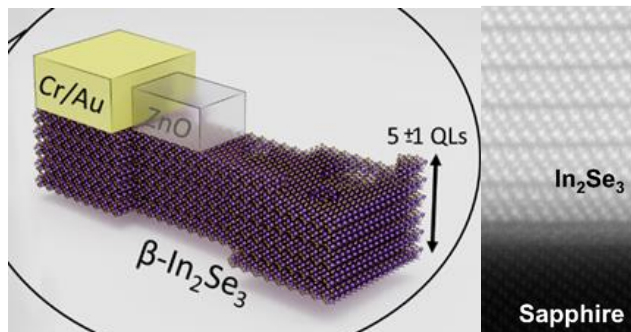
BEYOND CMOS AND  
EMERGING MATERIALS INTEGRATION

THE IRDS™ IS DEVISED AND INTENDED FOR TECHNOLOGY ASSESSMENT ONLY AND IS WITHOUT REGARD TO ANY COMMERCIAL CONSIDERATIONS PERTAINING TO INDIVIDUAL PRODUCTS OR EQUIPMENT.

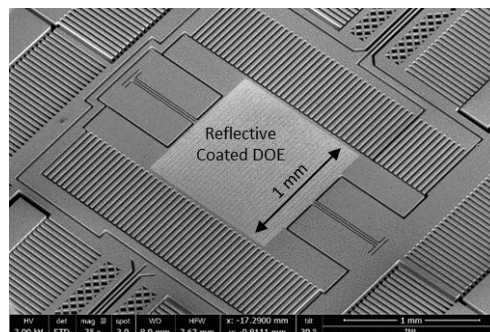
# Pilot Line/Competence centers for Co-integration of Emerging Technologies



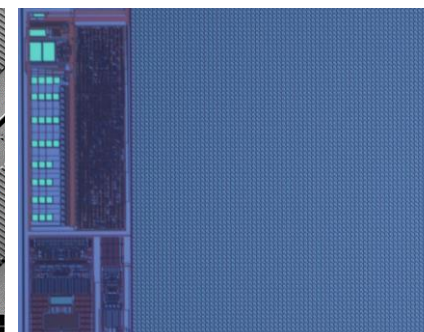
Photonics



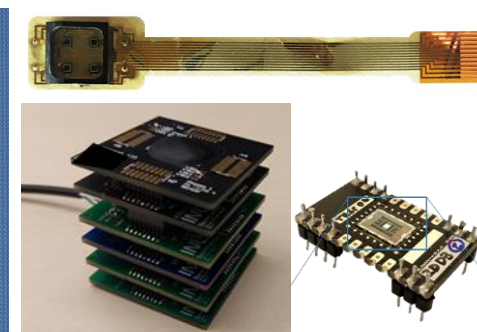
Devices based on 2D Materials



NEMS/MEMS



Spintronics (+CMOS)



Packaging and Integration

**Goal**

**Co-Integration of Beyond-CMOS key-enabling technologies**

**Research, prototyping, testing and pre-large scale production of hybrid co-integrated devices**

**Integration with CMOS at the most demanding technology nodes (homogenous and/or heterogeneous)**

**Packaging solutions and PDKs**

**Expected Impact**

**Make disruptive new technologies available at large (SMEs, Academia, Industry)**

**Bridge the gap between Academia and Industry**



# Thank you!